

# Work Order ID 116712

June-18-14 8:35:49 AM

**\*116712\***

Page 1

Item ID: D044-662-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bearpaw

Start Date: 4/28/14 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 4/28/14 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals:

Process Plan: 

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***

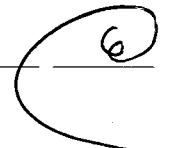
Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D3075	Rev B								
100	Document Control	0.00							
<b>*100*</b>	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD044-662-011	CHG003							
105	Pick Kit	0.00							
<b>*105*</b>									
Packaging	Memo	0.00							
Packaging									
110	QC4- 100% Inspect kits for completeness	0.00							
<b>*110*</b>									
QC	Memo	0.00							
Quality Control									

DAS  
06  
9-89

JUL 10 2014

6x

MLJ 14-06-18



DAS  
26  
9-89

6x

14-6-18

DAS  
31  
9-89

DAS  
06  
9

JUL 10 2014

6x

# Work Order ID 116712

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**\*116712\***

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Item ID: D044-662-011 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Bearpaw  
 Start Date: 4/28/14 Start Qty: 6.00 **\*6\*** Cust Item ID:  
 Required Date: 4/28/14 Req'd Qty: 6.00 **\*6\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
<b>*120*</b>						6	JUL 10 2014	DAS	
Packaging	Memo	0.00						06	
Packaging	Identify and pack for shipping as per PPP D044-662-011							9-89	
	Location: <u>Qu</u>								
	<u>Rauc</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

mw 14-07-10

14-7-9

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**\*116712\***

**\*D044-662-011\***

**Start Date:** 4/28/14**Required Date:** 4/28/14

**Start Qty: 6.00**

**Required Qty: 6.00**

**Comments:** IPP Rev:C04.02.19Added tolerance and ref to DSK086-12 to Step 3KJ/JLM  
IPP Rev:D As per ECN 932 & 862 06-07-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3075-1	DAS 06 9-89	Manufactured	No			110	Each	0.0000	✓ 2	(12)			DAS 26 9-89
*D3075-1*									**	B 116954			DAS 31 9-89
Bearpaw(Foot Print Only)													
D2182B		Manufactured	No			110	f	358.2100	0.93	6			
*D2182B*	0.45								**				DAS 26 9-89
Seal(\$Per Foot)													DAS 31 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST412		358.21							
				101827		1							
				108914		9.21							
				115189		348							
D2529		Manufactured	No			110	Each	1,057.000	8	48			DAS 26 9-89
*D2529*									**				DAS 31 9-89
Washer													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		1057							
				109580		19							
				110318		12							
				115153		406							
				119633		600							
				95917		20							
D3556-1		Manufactured	No			110	Each	0.0000	4	24			DAS 31 9-89
*D3556-1*									**	14618			DAS 26 9-89
, Clamp For R44 Bearpaw													
										20XB 115200			
										4x B 121712			

# Picklist Print

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Work Order ID: 116712

**\*116712\***

Parent Item: D044-662-011

**\*D044-662-011\***

Parent Item Name: Bearpaw

Start Date: 4/28/14

Required Date: 4/28/14

Start Qty: 6.00

Required Qty: 6.00

D3601-1

Manufactured No

110

Each

124.0000

8

48

**\*\***

DAS  
26  
9-89  
9-89

**\*D3601-1\***  
Radius Block

DAS  
06  
9-89

AN4-14A

Purchased No

110

Each

693.0000

4

24

**\*\***

DAS  
26  
9-89

**\*AN4-14A\***  
Bolt

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

ST051

124

113846

32

115181

48

119038

44

→ 39X  
→ 9X

~~48X~~ ~~32X~~  
~~44X~~

## Location

## Loc Qty

## Loc Code

FG

5

122141

5

ST344

171

M129384

171

ST357

16

124221

16

ST515

501

M127044

1

M128769

500

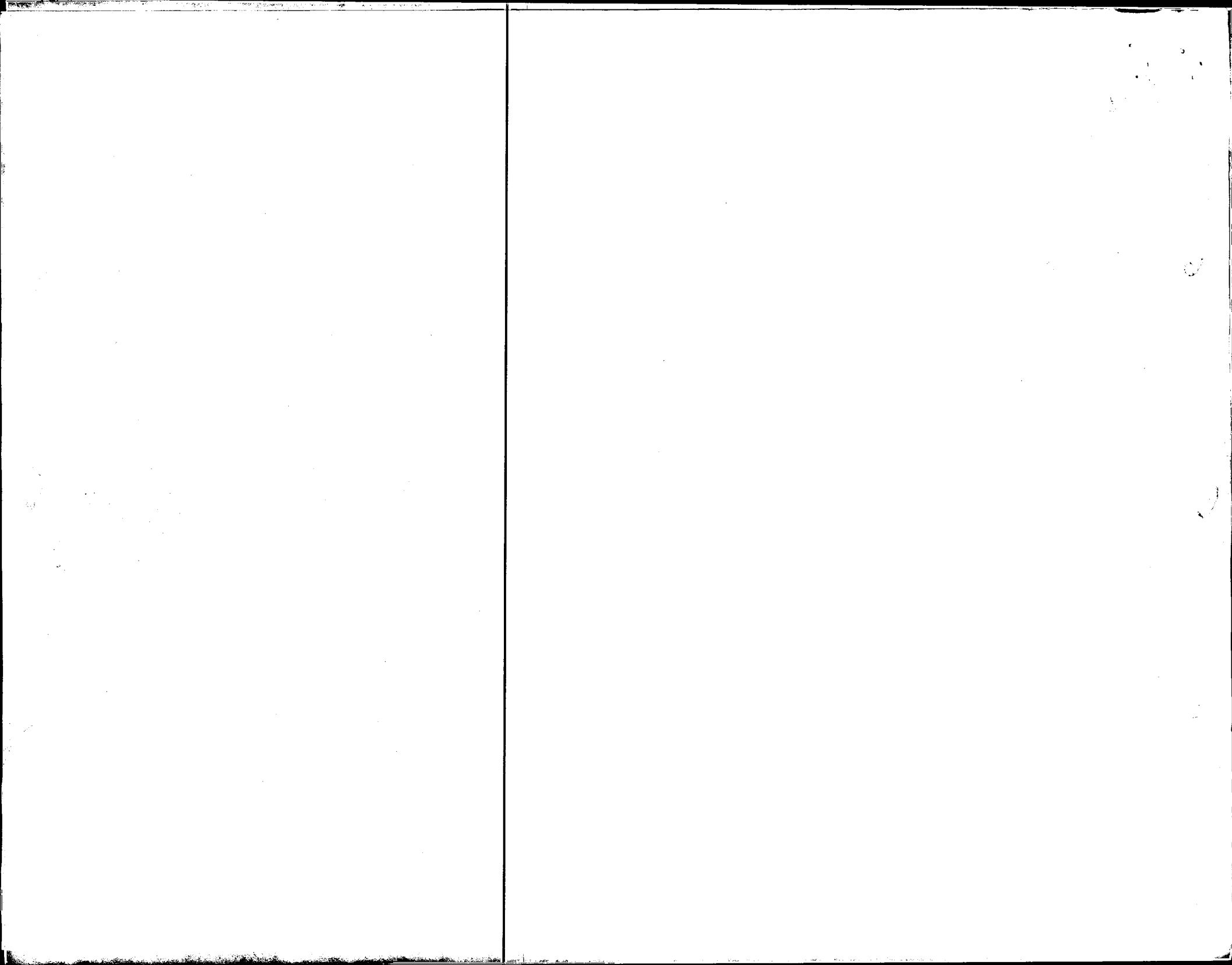
24X

DAS  
31  
9-89

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Shop Packet Print

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**\*D044-662-011\***

**Required Qty: 6.00**

48

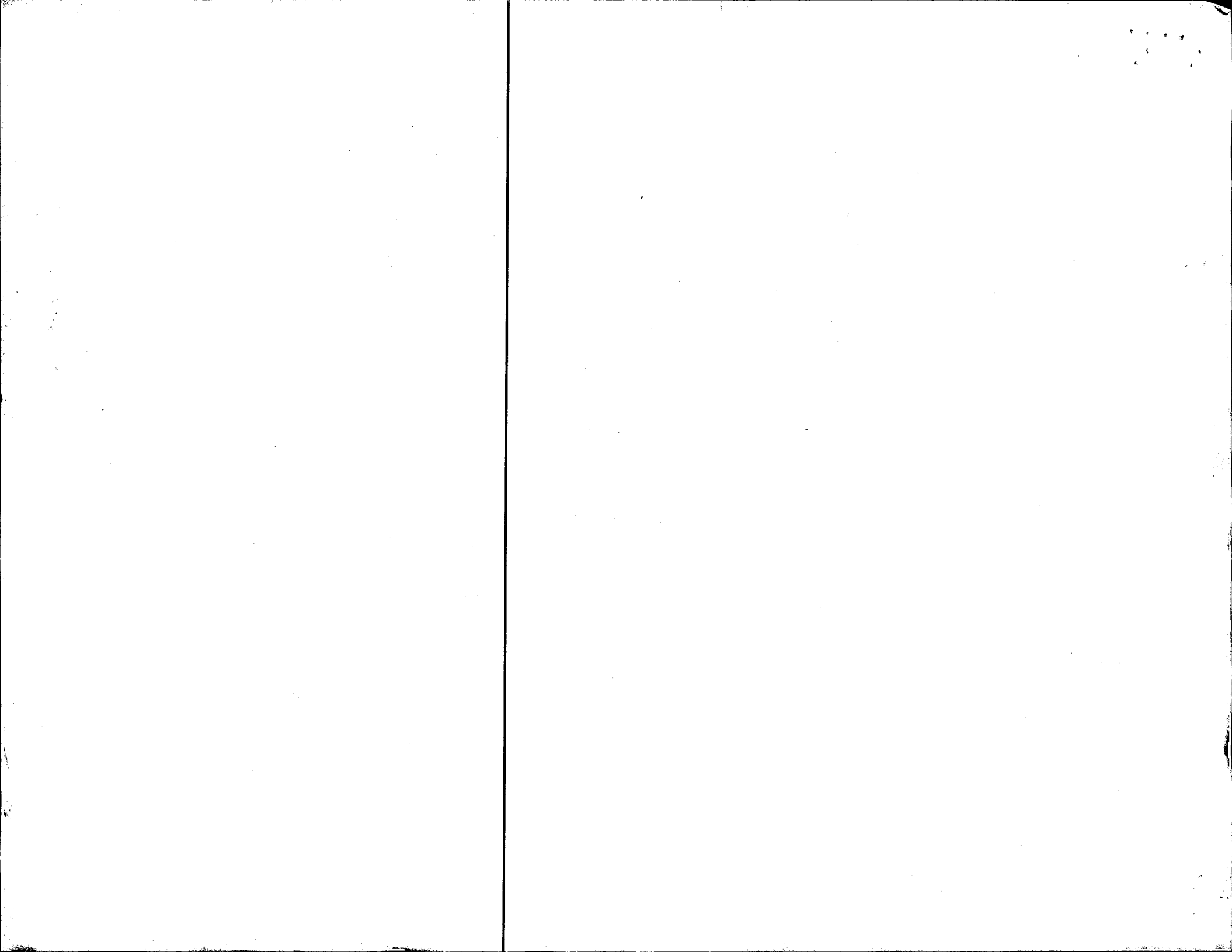
**\*\***

14-6-18.

11

48X

**DAS**  
**31**  
**9-89**



DAS  
06  
9-89

JUL 09 2014

## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Part Number	Description
X			D044-662-011	BEARPAW INSTALLATION
	X		D044-662-013	BEARPAW INSTALLATION
		X	D044-662-041	WEARPLATE KIT
4	4		D2182B045	Rubber Cushion
		4	D2274	Radius Block
8	8	4	D2529	Washer
2			D3075-1	Bearpaw
	2		D3529-1	Bearpaw
4	4		D3556-1	Clamp
		4	D3565-1	Wearplate
8	8		D3601-1	Radius Block
		4	AN4-12A	Bolt
4	4		AN4-14A	Bolt
4	4		AN4-15A	Bolt
		4	AN4-16A	Bolt
8	8		AN960JD416	Washer
8	8	4	MS21042L4	Nut (or MS21042-4)

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Revision: D  
Date: 07.02.14